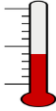




High Performance PTFE & Silicone Coated Products

PTFE Coated Para-Aramid / Stainless Thread

450 deg. Fahrenheit – Para-Aramid
 1600 deg. Fahrenheit –Stainless Steel Wire



232 deg. Celsius – Para-Aramid
 870 deg. Celsius – Stainless Steel Wire



Product Data					
Product #	R722-70	R722-80	R721-71	R721-73	R721-710
Thread Style	- Para-Aramid* Continuous Filament -				
Coating Type	-PTFE, Sintered-				
Stainless Steel Wire	No Wire	No Wire	1 wire	3 wires	10 wires
Min. Coating %	12	12	12	12	12
Yield (yds/lb)	5400	4100	4700	3500	1500
Tensile (lbs)	25	30	25	25	40
Diameter (nom)	0.012"	0.015"	0.012"	0.015"	0.018"
Final Twist	"Z"	"Z"	"Z"	"Z"	"Z"
Color	-Natural, Yellow/Gold-				
Serving Package: King Spool			Operating Temp: Para-Aramid to 450 deg. F		
Approx. Net Wt.: 1 lb/spool (others available)			(Stainless Steel wire to 1600 deg. F)		
Available with high speed silicone thread lubricant applied in line.					
All values are typical and should not be used for writing specifications.					

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Important Processing Information.

W.F. Lake Corp. PTFE coated fiberglass and aramid sewing threads are coated during manufacture with sizing's or finishes, including PTFE, to serve as aids in textile processing. When these products are heated above the continuous operating temperature of PTFE (550 degrees F, 287 degrees C), adequate ventilation and / or personal protective equipment must be used in accordance with site-specific exposure assessment as vapors can be emitted and may be hazardous if inhaled. See Safety Data Sheet or contact W.F. Lake Corp. for more information.