Braided PTFE Coated E-Glass Lacing Tapes and Tie Cords

E779 & E761 Series Braid

W.F. Lake Corp.'s 779 & 761 Series lacing tapes are well suited for most applications requiring lacing tape (flat braid) or tie cord (round braid) to operate at extreme temperatures and in chemically aggressive environments. Our lacing tapes will not burn or support flame and will not rot or support fungus. In addition, our braided products are PTFE impregnated prior to braiding, thus increasing flexibility and knot strength versus other competitive products that are braided first, then PTFE coated. Our process yields a product that does not tend to shed loose glass filaments and remains flexible over time.

Features

High Temperature Resistance High Strength Uniform PTFE coating Each Yarn Individually Coated Excellent Flexibility

Benefits

Chemical Resistance Minimal Buildup of Contaminants Excellent Knot Strength Excellent Thermal Shock Resistance Will Not Burn or Support Flame

| Product E779- Series Number -222 -303 -476 -680 -1075 | - E761-Series - -314 -668 -1330 |
|---|------------------------------------|
| Coating Type PTFE, Unsintered | - PTFE, Unsintered - |
| Braid Type Flat | Round |
| Yield (yds/lb) 220 325 520 430 1025 | 360 540 1150 |
| Thickness (in.) .018 .015 .011 .013 .007 | n/a n/a n/a |
| Width (in.) 1/8 7/64 3/32 5/64 3/64 | n/a n/a n/a |
| Diameter (in.) n/a n/a n/a n/a n/a | .047 .034 .027 |
| Tensile (lb/min) 150 125 90 60 40 | 80 75 50 |
| Package Size (yds) 250 or 500 yard spools | 250 or 500 yard spool |

Elongation of lacing tape and tie cord is typically less than 5%. **Operating Temps.** 550 deg. F continuous

Colors other than natural may require minimum purchase quantity. Please consult the factory. **Dimensions** shown are nominal, however most are within 10%. Consult factory as needed.

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www.wflake.com

550 deg. Fahrenheit



Many other high temperature PTFE coated / braided products available. Consult Factory!

Applications:

Commercial Aircraft
Military Aircraft
Municipal Transportation
Tying wire bundles
Tying cable bundles
Wire harnesses

<u>Applicable</u> <u>Specifications:</u>

E779-303... Mil-T-43435B, T4, Finish D E761-1330... Mil-C-20079H, T3, Class 4 Martin..... STM-F-411, STM-F-417,

STM-F-420

Lockheed ... 25-4066A

Boeing BAC 5107, BAC 5157

Hamilton Standard... 539769 General Electric..... 932A224

US Naval Command. 17773A11181007X



W.F. Lake Corp. manufactures high performance PTFE and Silicone coated products designed for extreme operating environments. Our non-stick, temperature and chemical resistant materials are uniquely suited for a wide variety of specialized industrial applications in a number of diverse industries. By combining our broad based in-house processing and converting capabilities, we are able to offer you creatively engineered products especially suited to your application. Give us a call to discuss your material needs... we're ready to help!

We manufacture the industry's widest range of PTFE Coated Fiberglass products!



PTFE Coated ...

Fabrics
Adhesive Tapes
S-2 Glass Fabrics
Kevlar* Fabrics
High Temperature Belting
Braided Draw Cords
Braided Lacing Tapes
Yarns
E-Glass Sewing Thread
S-2 Glass Sewing Thread
Quartz Sewing Threads (2000 deg F!!!)

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